

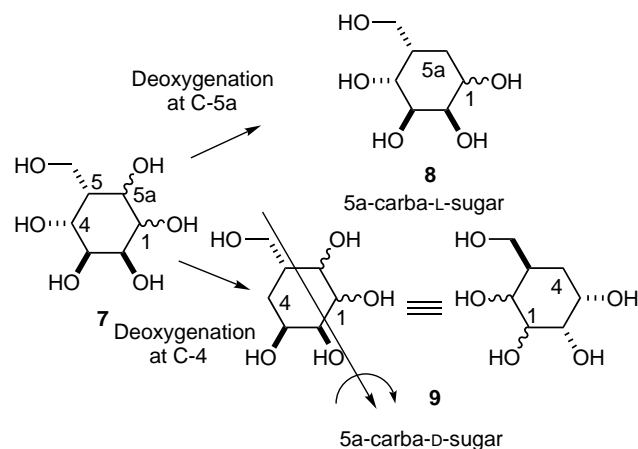
Scheme 2.

group. Deoxygenation at C-4, was carried out via the corresponding xanthate by treatment with tri-*n*-butyltin hydride,¹¹ and led to 5a-carba-galactose derivative **20**. Deprotection steps, followed by acetylation yielded 5a-carba- α -D-galactose pentaacetate **21**^{12–14} ($[\alpha]_D^{21} +35.8$ (*c* 0.4, CHCl₃), Lit. Ref. 13a ($[\alpha]_D^{20} +35.2$ (*c* 1.77, CHCl₃).

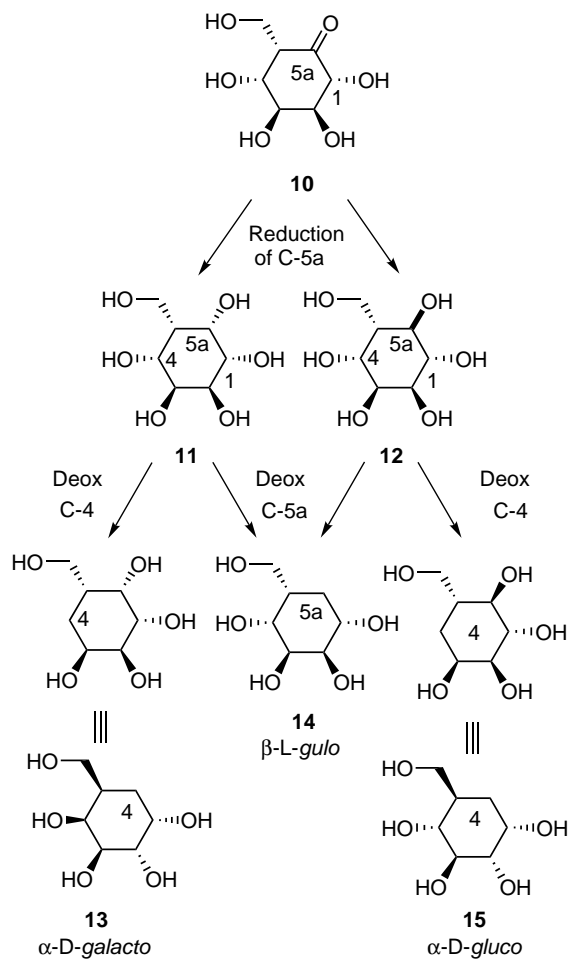
Compound **16** was benzylated at 1-OH and submitted to ozonation and reduction of the ensuing carbonyl group to afford **22** (Scheme 6) in 40% yield (its C-5a epimer was also obtained (3:1 mixture)). Deoxygenation¹¹ of **22** yielded gulose-derivative **23** which was submitted to routine deprotection steps and acetylation to yield 5a-carba- β -L-gulose pentaacetate **24**¹⁵ ($[\alpha]_D^{21} +18.7$ (*c* 0.4, CHCl₃), Lit. Ref. 15a ($[\alpha]_D^{20} +20.5$ (*c* 1.0, CHCl₃).

The synthetic process for the preparation of 5a-carba-D-glucose implied: (a) preparation of an equatorial 5a-OH, rather than an axial one as in **17**, and (b) deoxygenation at C-4 (as in Scheme 4). Extensive exper-

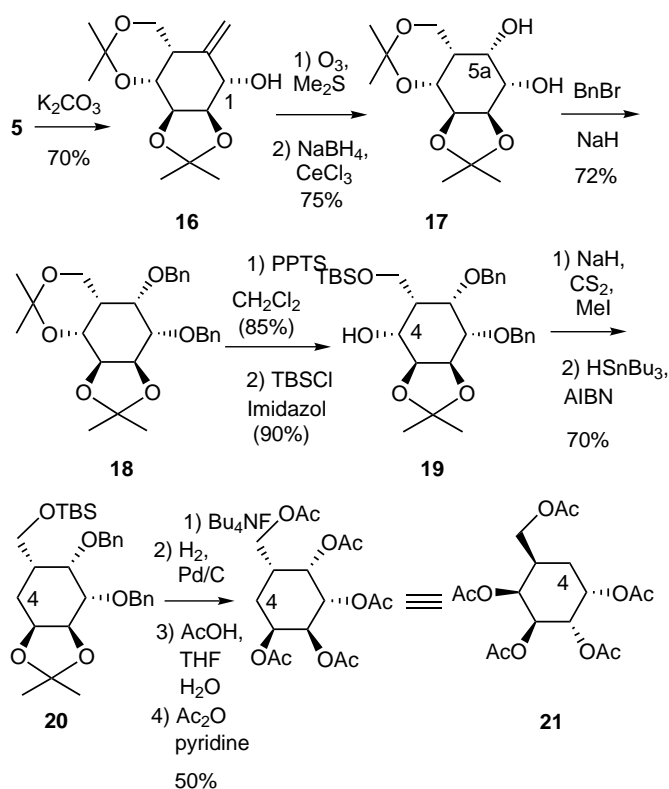
imentation was carried out on the reduction of cyclohexanones **25a** and **25b**, which showed a preferred facial approach of the incoming reducing agent



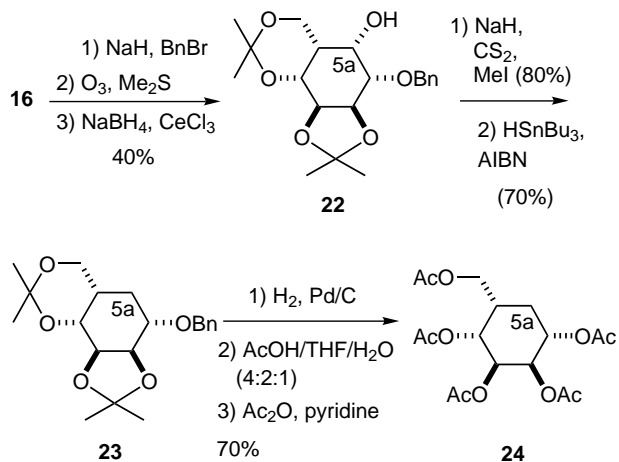
Scheme 3.



Scheme 4.



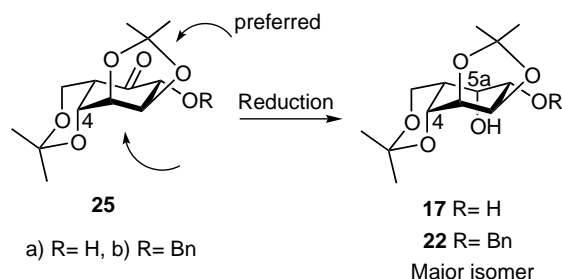
Scheme 5.



Scheme 6.

(Scheme 7) leading to axial C-5a derivatives. Finally, removal of the isopropylidene acetals and deoxygenation at C-4 prior to reduction of the carbonyl group allowed us to obtain the desired 5a-OH epimer as a major isomer (*vide infra*).

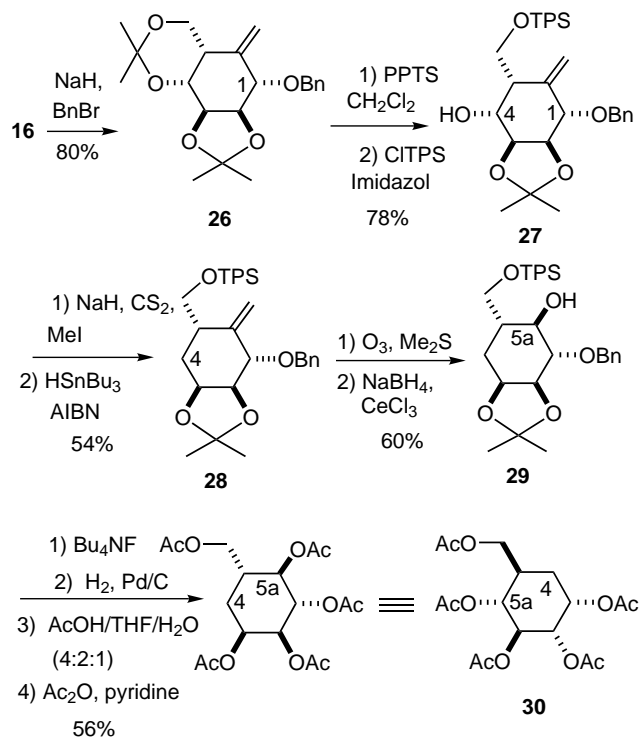
Chemoselective deprotection of the acid labile primary isopropylidene acetal in **26** (Scheme 8), followed by regioselective protection of 6-OH afforded compound **27**, in which the 4-OH group was now differentiated. Deoxygenation via the corresponding xanthate, as above, resulted in the formation of olefin **28**. Ozonation of the latter, followed by reduction of the resulting



Scheme 7.

carbonyl group led to the desired isomer, **29**, as the major isomer (2.5:1 ratio). Conventional deprotection steps on **29**, and acetylation led to 5a-carba- α -D-glucose pentaacetate **30**^{14c,16,17} ($[\alpha]_D^{21} +32.1$ (*c* 0.4, CHCl₃), Lit. Ref. 16a ($[\alpha]_D^{21} +37$ (*c* 0.90, CHCl₃), Ref. 16b ($[\alpha]_D^{21} +57$ (*c* 0.90, CHCl₃)).

In summary, we have reported a stereodivergent strategy for the preparation of carbasugars based on the combination of a stereoselective reduction and a site-selective deoxygenation of a polyoxygenated intermediate. The latter is readily available from D-mannose upon 6-*exo-dig* radical cyclization. We have illustrated the synthetic potential of this approach with the preparation of three carbasugars **21**, **24**, and **30** from a single synthetic intermediate, **5**. Similar chemistry carried out with major isomer **4** (Scheme 2), might have led to 5a-carbasugars of the α -D-allo-, α -L-gulo-, and α -D-gulo series. The scope of this strategy can still be enhanced



Scheme 8.

by the use of different monosaccharide starting materials, or by the use of carbocyclic key intermediates with different stereocenters at C-5, and C-1, while maintaining the stereochemical integrity, at positions C-2, C-3 and C-4, in derivatives arising from D-mannose.⁷ Use of the above strategy for the preparation of additional carbasugars and derivatives thereof is underway in our laboratory and will be described in due course.

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